













# Automation light grids

PRODUCTS AT A GLANCE

Measuring automation light grids, switching automation light grids

**SICK**  
Sensor Intelligence.

Product	Standard application	Special application		Function/special feature										Minimum detectable object (MDO)							
	Task	Task		Function/special feature		Function/special feature		Function/special feature		Function/special feature		Function/special feature		Function/special feature		Function/special feature		Function/special feature			
	Object presence	Application at toll station and on industrial doors	Position determination	Pick-to-light	Measuring tasks	Sender/receiver system	Retro-reflective system	Switching	Measuring	Fieldbus-interface	2 mm ... 4 mm	5 mm ... 10 mm	10 mm ... 20 mm	20 mm ... 30 mm	30 mm ... 40 mm	40 mm ... 50 mm	60 mm ... 70 mm	70 mm ... 80 mm	80 mm ... 90 mm		
<b>Measuring automation light grids</b>																					
	MLG-2 Prime	■	■		■	■		■	■			■	■	■	■		■	■	■		
	MLG-2 Pro	■	■		■	■		■	■		■ <sup>1)</sup>	■	■	■	■		■	■	■		
	MLG-2 ProNet	■	■		■	■		■	■	■	■ <sup>1)</sup>	■	■	■	■		■	■	■		
<b>Switching automation light grids</b>																					
	ELG		■	■		■		■				■ <sup>1)</sup>	■		■		■	■			
	SLG		■	■	■		■		■				■ <sup>1)</sup>		■				■		
	PLG						■	■						■							
	WLG						■	■													
	HLG						■	■													
	VLC100		■	■			■	■				■									
	FLG		■			■		■		■											

<sup>1)</sup> Cross beam.

Sensor properties					Page	
Response time					Monitoring height	Sensing range
3 ms ... 10 ms	10 ms ... 100 ms	100 ms ... 200 ms	200 ms ... 400 ms		400 mm 800 mm 1,200 mm 1,600 mm 2,000 mm 2,400 mm 2,800 mm 3,200 mm	1 m 2 m 3 m 4 m 5 m 6 m 7 m 8 m 9 m 10 m 11 m

■				140 mm ... 3,200 mm (in 150-mm increments)	8.5 m	→ 4
■				140 mm ... 3,200 mm (in 150-mm increments)	8.5 m	→ 4
■				140 mm ... 3,200 mm (in 150-mm increments)	8.5 m	→ 4

			■	90 mm ... 3,120 mm	12 m	→ 6
	■			120 mm ... 1,400 mm	7 m	→ 6
■				60 mm ... 420 mm	2 m	→ 6
■				87.5 mm	1.5 m	→ 6
■				50 mm	1.5 m	→ 6
	■				2.8 m	→ 6
■				120 / 180 / 250 x 200 (detection area)		→ 6



**MLG-2 Prime**

Configure measurement tasks with ease via the display

**Technical data overview**

<b>Beam separation</b>	5 mm / 10 mm 20 mm / 25 mm / 30 mm / 50 mm
<b>Detection height max.</b>	2,545 mm / 3,140 mm / 3,125 mm / 3,100 mm
<b>Working range</b>	up to 8,5 m
<b>Sync</b>	Optical
<b>Interfaces</b>	PNP/NPN (Push-Pull) Analog, IO-Link
<b>Operating mode "standard"</b>	✓
<b>Operating mode "transparent"</b>	-
<b>Operating mode "dust and sunlight resistant"</b>	-
<b>Function "cross beam"</b>	✓
<b>Function "beam blanking"</b>	✓
<b>Function "highspeed scan"</b>	-
<b>Function "high measurement accuracy"</b>	-
<b>Parameterization</b>	on device
<b>Applications "switching output"</b>	Object detection (NBB) Object recognition (RLC (only static)) Height classification (LBB/FBB)
<b>Applications "data interface"</b>	Object detection (NBB) Objekthöhenmessung (LBB) Object height detection (FBB)

**At a glance**

- High-resolution light grid with 5 mm, 10 mm, 20 mm, 25 mm, 30 mm and 50 mm beam separation
- Available with three push-pull switching outputs or two analog outputs
- Display configuration with selected, pre-programmed measuring functions
- Monitoring height up to 3.2 m
- Operating range up to 8.5 m
- Optical synchronization of sender and receiver
- Cloning function via IO-Link
- Temperature range from -30 °C to +55 °C



Detailed information

→ [www.sick.com/MLG-2\\_Prime](http://www.sick.com/MLG-2_Prime)



**MLG-2 Pro**

Maximum performance in terms of response time, resolution, and object detection



**MLG-2 ProNet**

Less effort and greater flexibility via integrated interfaces

2.5 mm / 5 mm / 10 mm 20 mm / 25 mm / 30 mm / 50 mm	2.5 mm / 5 mm / 10 mm 20 mm / 25 mm / 30 mm / 50 mm
1,195 mm / 2,545 mm / 3,140 mm / 3,125 mm / 3,100 mm	1,195 mm / 2,545 mm / 3,140 mm / 3,125 mm / 3,100 mm
up to 8.5 m	up to 8.5 m
Cable	Cable
PNP/NPN (Push-Pull)	PNP/NPN (Push-Pull)
Analog, RS-485, IO-Link	ProfiNet, EtherCat, EtherNet IP
	ProfiBus (in preparation) / CanOpen (in preparation)
✓	✓
✓	✓
✓	✓
✓	✓
✓	✓
✓	✓
✓	✓
Sopas, Webserver	Sopas, Webserver, Device description file
Object detection/object width (NBB/NCBB)	Object detection/object width (NBB/NCBB)
Object recognition (RLC)	Object recognition (RLC)
Height classification (LBB/FBB)	Height classification (LBB/FBB)
Hole detection/hole size (NBM/NCBM)	Hole detection/hole size (NBM/NCBM)
Outside/inside dimension (ODI/IDI)	Outside/inside dimension (ODI/IDI)
Object position (CBB/BNB)	Object position (CBB/BNB)
Hole position (CBM/BNM)	Hole position (CBM/BNM)
Zones	Zones
Object detection (NBB/NCBB)	Object detection (NBB/NCBB)
Hole detection (NBM/NCBM)	Hole detection (NBM/NCBM)
Object height detection (LBB/FBB)	Object height detection (LBB/FBB)
Measuring of outside dimension (ODI)	Measuring of outside dimension (ODI)
Measuring of inside dimension (IDI)	Measuring of inside dimension (IDI)
Measuring of object position (CBB)	Measuring of object position (CBB)
Measuring of hole position (CBM)	Measuring of hole position (CBM)

- High-resolution light grid with 2.5 mm, 5 mm, 10 mm, 20 mm, 25 mm, 30 mm and 50 mm beam separation
- “High-speed scan” function with triple scanning speed
- “Transparent mode” function for detecting transparent materials
- Can be switched to high-resolution evaluation with accuracy levels of up to 2 mm
- Data compression: Run length coding


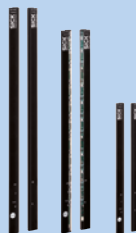



→ [www.sick.com/MLG-2\\_Pro](http://www.sick.com/MLG-2_Pro)




- System self-diagnosis possible
- High-resolution light grid with 2.5 mm, 5 mm, 10 mm, 20 mm, 25 mm, 30 mm and 50 mm beam separation
- “High speed scan” function with three scan speeds
- “Transparent mode” function for detection of transparent objects
- Data compression: Run length coding





→ [www.sick.com/MLG-2\\_ProNet](http://www.sick.com/MLG-2_ProNet)





	 <b>ELG</b>	 <b>SLG</b>	 <b>PLG</b>	
	The sturdy light grid for many standard applications	Reliable detection with extremely thin design	Simply clever order picking verification	

Technical data overview				
<b>Beam separation</b>	10 mm / 30 mm / 60 mm	40 mm	30 mm / 60 mm	
<b>Minimum detectable object (MDO)</b>	Parallel beam: ≥ 15 mm ... 65 mm Cross beam: ≥ 10 mm ... 35 mm	Parallel beam: ≥ 45 mm Cross beam: ≥ 25 mm	Parallel beam: ≥ 35 mm	
<b>Working range</b>	2 m / 3 m / 5 m / 9 m / 12 m	1.5 m / 3 m / 7 m	0.35 m	
<b>Detection height</b>	90 mm ... 3,330 mm	120 mm ... 1,400 mm	120 mm ... 420 mm / 60 mm	
<b>Response time</b>	Parallel beam: 14 ms ... 390 ms	Parallel beam: 19 ms Cross beam: 57 ms	Parallel beam: 5 ms ... 100 ms	
<b>Switching output</b>	2 x PNP (Q und /Q) 2 x NPN (Q und /Q) Relay (DC 60 V, AC 25 V)	1 x PNP / 1 x NPN 2 x PNP / 2 x NPN	1 x PNP (Q)	
<b>Connection type</b>	Cable 5 m / 15 m Connector M12, 4-pin Connector M12, 5-pin	Cable open end Connector M8, 4-pin	Cable with connector M12, 4-pin	

At a glance				
	<ul style="list-style-type: none"> <li>• Up to 128 beams</li> <li>• Different beam resolutions 10 mm, 30 mm and 60 mm</li> <li>• High operating reserve for scanning ranges up to 12 m</li> <li>• Potentiometer for sensitivity adjustment</li> <li>• Ambient light immunity up to 150,000 lux</li> <li>• Tough aluminum housing</li> <li>• PNP/NPN, relay output and a test input</li> <li>• Optical synchronization</li> </ul>	<ul style="list-style-type: none"> <li>• Variable monitoring lengths from 120 mm to 1,400 mm (in 160 mm increments)</li> <li>• Operating range 7 m</li> <li>• Response time 18 ms</li> <li>• Resolution 85 mm to 25 mm</li> <li>• Order-picking with bright job LEDs on the sender and receiver sides</li> <li>• IP 65 protection class</li> <li>• Ambient light immunity up to 150,000 lux</li> </ul>	<ul style="list-style-type: none"> <li>• 360° visible job LED</li> <li>• Scanning range up to 2 m</li> <li>• Flexible monitoring heights from 120 mm to 420 mm</li> <li>• Immune to reflected and ambient light</li> <li>• Switchable job LED: permanently lit or flashing</li> <li>• Optically confirms correct access</li> </ul>	
				
Detailed information	→ <a href="http://www.sick.com/ELG">www.sick.com/ELG</a>	→ <a href="http://www.sick.com/SLG">www.sick.com/SLG</a>	→ <a href="http://www.sick.com/PLG">www.sick.com/PLG</a>	

			
<b>WLG</b>	<b>HLG</b>	<b>VLC100</b>	<b>FLG</b>
Retro-reflective light grids for the detection of very fast and transparent objects	High-resolution and high-speed detection of the smallest objects	Only one device for a wide range of monitored areas	Installation and commissioning that couldn't be easier with very high levels of performance

12.5 mm	2 mm	-	4 mm / 2 mm
Parallel beam: ≥ 6 mm ... 12 mm	Parallel beam: ≥ 2 mm	6 mm ... 18 mm	Dynamic: 2 mm oder 4 mm Static: 6 mm
1,5 m	1.5 m	2 m x 2 m	-
87.5 mm	50 mm	-	120 mm ... 250 mm x 200 mm
Parallel beam: 0.6 ms	Parallel beam: 3 ms	≥ 20 ms	< 0.1 ms
1 x PNP (/Q) 2 x PNP (Q und /Q) 8 x PNP Q and alarm	2 x PNP (Q und /Q) 2 x NPN (Q und /Q)	2 x PNP	PNP/NPN (Q und /Q)
Cable 12-wire Connector M12, 5-pin	Connector M12, 8-pin	Cable with connector M12, 8-pin	Connector M12, 4-pin

<ul style="list-style-type: none"> <li>• 0.6 ms response time</li> <li>• Eight visible transmitter LEDs</li> <li>• Up to eight PNP switching outputs and one alarm output</li> <li>• Sensitivity can be set via a potentiometer</li> <li>• Polarizing filter for reflective surfaces</li> </ul>  <p>→ <a href="http://www.sick.com/WLG">www.sick.com/WLG</a></p>	<ul style="list-style-type: none"> <li>• 2 mm resolution</li> <li>• Response time 3 ms</li> <li>• Detection height 50 mm</li> <li>• Cable synchronization</li> <li>• PNP or NPN with Q or Qnot outputs (NO/NC)</li> <li>• 1 x test, 1 x teach-in input</li> <li>• M12 male connector, 8-pin</li> </ul>  <p>→ <a href="http://www.sick.com/HLG">www.sick.com/HLG</a></p>	<ul style="list-style-type: none"> <li>• Sensing range up to 2.8 m</li> <li>• Resolution 6 mm up to 18 mm</li> <li>• One device only: integrated sender and receiver</li> <li>• Intuitive one-button operation</li> <li>• Automatic alignment</li> <li>• Synchronization of 2 systems</li> <li>• Easy teach-in function</li> </ul>  <p>→ <a href="http://www.sick.com/VLC100">www.sick.com/VLC100</a></p>	<ul style="list-style-type: none"> <li>• Dynamic or static operating mode, switchable</li> <li>• Forked- or frame-shaped housing, easy alignment</li> <li>• Adjustable sensitivity</li> <li>• Adjustable pushbutton lock</li> <li>• Rugged metal housing</li> <li>• Adjustable pulse lengthening</li> <li>• Can be switched between Q and Qnot outputs</li> <li>• Very fast response time</li> </ul>  <p>→ <a href="http://www.sick.com/FLG">www.sick.com/FLG</a></p>
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## SICK AT A GLANCE

SICK is a leading manufacturer of intelligent sensors and sensor solutions for industrial applications. With more than 7,400 employees and over 50 subsidiaries and equity investments as well as numerous agencies worldwide, we are always close to our customers. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in various industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services round out our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is “Sensor Intelligence.”**

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Detailed addresses and further locations → [www.sick.com](http://www.sick.com)